

QUANTLAYER · TECHNICAL BRIEFING

Industrial Security Without Downtime



A practical guide to IEC 62443-aligned enforcement in safety-critical environments where uptime is non-negotiable.

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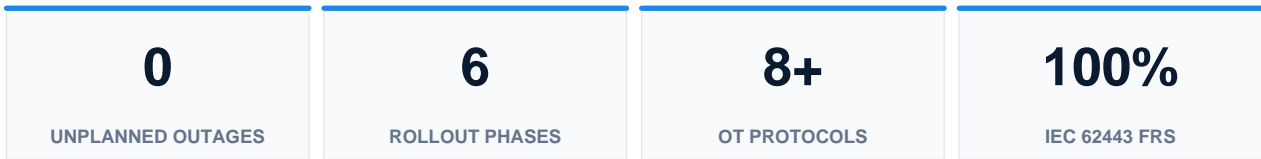
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EXECUTIVE SUMMARY

At a glance

Industrial control systems were never designed to share networks with hostile actors. They prioritise deterministic timing, safety integrity, and uptime over confidentiality — yet ransomware groups and state-aligned actors now actively target plant floors, substations, and water-treatment facilities.

QuantLayer was engineered from the start for the OT operating model: passive discovery, non-disruptive enforcement, and protocol-aware policy that respects safety boundaries. This briefing details the IEC 62443 mapping, a six-phase rollout pattern with zero unplanned downtime in protected zones, and the operating model that lets security and engineering teams collaborate without friction.



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01 · CONTEXT

Why OT cannot adopt IT playbooks wholesale

Industrial control systems were never designed to share a network with hostile actors. They prioritise deterministic timing, safety integrity, and uptime over confidentiality. Yet ransomware groups, hackers, and nation-state actors now actively target plant floors, substations, and water-treatment facilities. Security controls designed for IT — agent installation, frequent patching, active scanning — are often impossible, unsafe, or simply unsupported by legacy controllers.

QuantLayer was engineered from the start for the OT operating model: passive discovery, non-disruptive enforcement, and protocol-aware policy that respects safety boundaries.

- Passive asset discovery with zero impact on safety-instrumented systems.
- Identity-bound microsegmentation at Purdue Levels 2 and 3.
- Protocol-aware enforcement: Modbus, DNP3, OPC-UA, IEC 61850, BACnet, EtherNet/IP.
- Read-only insertion with progressive enforcement gating.

DESIGN PRINCIPLE

Every enforcement action in OT is reversible and observable. Operators always have explicit override authority, and every decision carries an evidence chain.

02 · IEC 62443

Mapping enforcement to the standard

IEC 62443 defines the leading framework for industrial automation security. QuantLayer aligns its policy primitives directly to the standard's zone-and-conduit model, making compliance evidence a by-product of normal operation rather than a separate workstream.

- Zones & Conduits — policy-as-code expressed in IEC 62443 vocabulary.
- Security Levels — SL1 to SL4 enforcement profiles.
- Foundational Requirements — coverage across FR1–FR7.
- Continuous evidence export to GRC platforms (ServiceNow, Archer, OneTrust).

03 · ROLLOUT

A six-phase non-disruptive deployment

The following six-phase pattern has been deployed across utilities, manufacturing, and pipeline operators with no unplanned downtime in protected zones.

- Phase 1 — Passive observation and asset inventory.
- Phase 2 — Baseline behavioural modeling.
- Phase 3 — Policy drafting against zone boundaries.
- Phase 4 — Alert-only enforcement.
- Phase 5 — Progressive blocking with operator approval.
- Phase 6 — Continuous attestation and audit reporting.

OPERATOR EXPERIENCE

Operators interact with QuantLayer through a console designed for control-room ergonomics, with role-based dashboards for site operations, security, and engineering teams.

04 · SAFETY ALIGNMENT

Coexisting with SIS and process safety

QuantLayer never inserts itself in-line with safety-instrumented systems (SIS). Enforcement points are placed where they cannot affect safety logic, and every change request flows through a documented engineering management-of-change process.

- No agents on PLCs, RTUs, or SIS controllers.
- Out-of-band enforcement points only.
- Change-window scheduling aligned to plant operations.
- Engineering MOC integration with Maximo, SAP PM, and IBM TRIRIGA.

05 · PROTOCOL COVERAGE

Industrial protocols & enforcement depth

QuantLayer parses industrial protocols at the application layer, allowing policy decisions based on function code, register range, or command type — not just IP and port.

Protocol	Use Case	Enforcement Depth
Modbus TCP/RTU	Discrete & process control	Function code + register
DNP3	Electric utilities & substations	Object group + variation
OPC-UA	Modern industrial integration	Node ID + method
IEC 61850 MMS/GOOSE	Substation automation	Logical node + dataset
EtherNet/IP (CIP)	Discrete manufacturing	Service + class/instance
BACnet	Building automation	Object type + property

06 · ROADMAP

Six-phase rollout & measured outcomes

Each phase produces a defined deliverable and a checkpoint that engineering leadership signs off before progressing — keeping plant operations in control at every step.



Outcomes after Phase 6



SAFETY GUARANTEE

Every protected zone is deployed with a documented rollback procedure and a 30-day enforcement holdback window before any blocking policy becomes permanent.

NEXT STEPS

Start with one zone, prove the model

BDATA recommends scoping the first deployment to a single zone — typically a Purdue Level 3 supervisory network — and proving the operating model before expanding plant-wide.

- Site survey and IEC 62443 zone/conduit assessment (2 weeks).
- Passive deployment in target zone within 30 days.
- Engineering sign-off package for the first enforcement window.

ENGAGE WITH BDATA

Contact our QuantLayer advisory team to scope an architecture review or request a guided platform demonstration: info@bdata.ca · bdata.ca

REFERENCES

Standards & frameworks

- NIST SP 800-207 — Zero Trust Architecture
- NIST CSF 2.0
- ISO/IEC 27001:2022
- IEC 62443 — OT Security
- MITRE ATT&CK; & D3FEND
- CISA Cross-Sector CPGs
- FIPS 203 / 204 / 205 — Post-Quantum Cryptography
- Cloud Security Alliance — Zero Trust Guidance v2

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